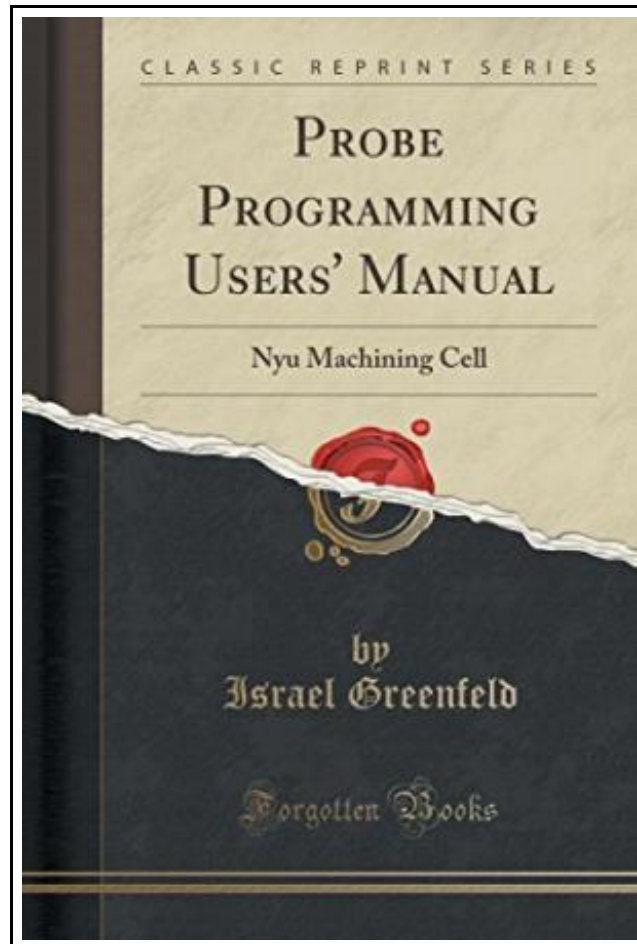


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Forgotten Books, United States, 2015. Paperback. Book Condition: New. 229 x 152 mm. Language: English . Brand New Book ***** Print on Demand *****.Excerpt from Probe Programming Users Manual: Nyu Machining Cell This users manual describes the concepts and operation of a touch probe on a machine tool, using cadcam programming techniques. The system was developed as a component in the autonomous machining cell project in New York University. The basic concept of the system is in-cycle-gauging of machined and pre-machined parts, with the machine tool serving in the function of a coordinates measurement machine, the advantage being production and inspection on the same machine with the same setup. The system enables the design of a probing cycle on the cadcam model of the part, the execution of the probing cycle and the preparation of quality inspection reports. A special feature is the ability to localize a misaligned part using sparse point data supplied by the probe. The system is intended for use by students and research staff at the NYU Robotics Laboratory, and may also serve as an outline for future implementation of new applications involving the use of the programming tools and techniques associated with the machining cell. About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books. Find more at This book is a reproduction of an important historical work. Forgotten Books uses state-of-the-art technology to digitally reconstruct the work, preserving the original format whilst repairing imperfections present in the aged copy. In rare cases, an imperfection in the original, such as a blemish or missing page, may be replicated in our edition. We do, however, repair the vast majority of imperfections successfully; any imperfections that remain are intentionally left to preserve the state of such historical works.

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